

In order to realize and pass on a better environment, the OKI Group promotes environmental management and makes efforts to conserve the environment through its products and business activities.

Fiscal 2008	Fiscal 2009
<p>Focal Points</p> <ul style="list-style-type: none"> Promotion of the prevention of global warming Making our products more environmentally-friendly Promotion of environmental management contributing to business Improvement and streamlining of environmental management Improvement and enhancement of internal environmental audits 	<p>Focal Points</p> <ul style="list-style-type: none"> Enhancement of measures for preventing global warming Creation of energy-saving products Promotion and improvement of the system to control chemical substances in products Improvement of environmental management Enhancement of environmental compliance
<p>Achievements in Fiscal 2008</p> <ul style="list-style-type: none"> Achieved the energy saving target of the OKI Group Established a system to facilitate conformity with the REACH regulation as well as guidelines for the operation thereof Expanded sale of environmental products and utilized wide-area designation systems Expanded the scope of ISO14001 Consolidated Certification 	

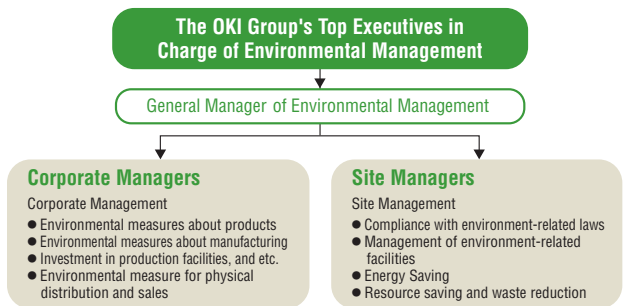
The OKI Group's Environmental Management

The OKI Group, under the OKI Group Environmental Policy, has promoted "company-wide network-type environmental management" focusing on efficiency and flexibility in order to achieve a better global environment. The main focuses of our environmental management are: 1) contribution to the environment through products; 2) contribution to environmental conservation in business activities and 3) contribution to environmental activities of society. We have also formulated the OKI Eco Plan 21, and set medium-term goals and yearly goals.

Company-wide Network-type Environmental Management

The OKI Group's "company-wide network-type environmental management" is designed to efficiently manage all environmental aspects of the business activities of the entire group. By combining the activities of production sites and the managerial agendas of the corporate group in a quite flexible way, this managerial style allows the appropriate selection and concentration of resources for each environmental activity, helps share technologies and information, promotes the creation of environmentally-friendly products, and thus facilitates the optimization of environmental management.

Environmental Management Through Sites and Corporate Group



OKI Group Environmental Policy

The OKI group achieves a better global environment by providing products that contribute to the realization of the "e-Society" for the next generation, and inherits this within the group.

- 1** Aim to maximize activity effects by executing company wide network-type environmental management.
 - Take actions to provide environment-friendly products and services in all business processes through product planning, manufacturing and maintenance operation.
 - In the business activities, strive to save energy / resources and take actions to reduce wastes.
- 2** Comply with applicable legal requirements / regulations / customer requirements / other requirements and prevent pollution.
- 3** Adequately implement PDMCA (Plan-Do-multiple Check-Act) in the environmental management system, and take actions to progress environmental performances and to continue improvements of operation system.
- 4** Disclose environmental information, and make wide contribution to the society by supporting environmental activities.

Outline of Company-wide Network-type Environmental Management

Theme / Level / Division	Activities to reduce environmental impact of products			Activities to reduce environmental impact from sites		
	Reduction of power consumption	Management of chemical substances	Green procurement	Prevention of global warming	Waste reduction	Environmental communication
Top executives in charge of environmental management	↓	↓	↓	↓	↓	↓
Information processing equipment	↑	↑	↑	↑	↑	↑
Telecommunications equipment	↑	↑	↑	↑	↑	↑
Printers	↑	↑	↑	↑	↑	↑
Production	↑	↑	↑	↑	↑	↑
Services and distribution	↑	↑	↑	↑	↑	↑
Sites and branches	↑	↑	↑	↑	↑	↑

↓ Managerial agenda ↑ Individual theme ↑ Theme across different divisions or sites

Expanding the Scope of Company-wide Integrated Environmental Management System

The OKI Group, as an effort to promote its company-wide network-type environmental management, has continued to expand the scope of its company-wide integrated environmental management system by expanding the scope of ISO14001 Consolidated Certification. In fiscal 2008, we completed the integration of the environmental management systems of major production sites in China by further expanding the scope of ISO14001 Consolidated Certification to include two group companies in China. As a result, we can now manage important environmental issues, such as the collection of information on chemical substances and conformity with local laws and regulations, across all business processes (including design, development, purchase, product and shipment) in a more integrated way.



Two companies newly included in the scope of ISO 14001 Consolidated Certification, OKI Electric Industry (Shenzhen) (left) and OKI Telecommunications Technology (Changzhou) (right)

Topics Award Won for 11-year Commitment to Environmental Management System

In March 2009, the OKI Group received an award and a commemorative gift from Japan Audit and Certification Organization for Environment and Quality (JACO) for its 11-year continuing commitment to expanding the scope of ISO14001 Environmental Management Certification.



OKI Eco Plan

The following table shows the major activities and achievements of the environmental activity plan, "OKI Eco Plan 21", in fiscal 2008.

OKI Eco Plan 21 (Fiscal 2008 version): Targets and Achievements

	Category	Activities	Targets for Fiscal 2011	Targets for Fiscal 2008	Achievements in Fiscal 2008		
					Results	Evaluation	See Page
Products	Control of chemical substances contained in products	Enhancing chemical substance management (response to RoHS directive and REACH regulation) (response to other regulations for controlling chemical substances)	Establish and improve the new CMS* in conformity with REACH and other regulations	Establish and enhance CMS	Improved the operational systems to secure conformity with RoHS directive / started to establish a system to comply with REACH	○	16 17
					Started to test-operate the system	○	
Business Activities	Prevention of global warming	Reducing CO2 emitted from business activities (introducing highly-efficient equipment and improving operational systems) (applying other measures)	Office Total volume to be reduced by 1% or more (compared to the average of the past five years)	Total volume to be reduced by 1% or more (compared to the average of the past five years)	Achieved a 8.6% reduction of total volume	○	10 11 35
					Production site Basic unit to be reduced by 2% or more (compared to the average of the past five years)	Basic unit to be reduced by 2% or more (compared to the average of the past five years)	
	Recycling of used resources	Reducing waste at production sites (maintaining "zero-emission")	Continue on-going efforts	Continue on-going efforts	Maintained "zero-emission"	○	35 39 43
	Control of chemical substances of environmental concern	Restraining the use and emission of chemical substances of environmental concern (a 30% or more reduction compared to 2000 has to be achieved by 2010.)	Move to the operation / management phase	Examine possible measures and make a plan	Examined possible measures	△	43
Environmental Management	Enhancement of environmental management system	Promoting company-wide network-type environmental management (examining and implementing the expansion of the scope of the system in Japan and abroad)	Expand the scope of the system in Japan and abroad / make a plan for the next fiscal year	Expand the scope of the system in Japan and abroad / make a plan for the next fiscal year	Expanded to include 2 more sites in abroad (no new sites included in Japan)	△	32 33 42
					Enhancement of environmental compliance	Winning further understanding of outsiders about OKI's environmental compliance	

* CMS: Chemical Management System

Environmental Activities Related to Products

The OKI Group has addressed three important environmental issues – "the reduction of power consumption," "the elimination of hazardous chemical substances" and "resource conservation" – through its environmental activities related products, and contributed to the reduction of environmental impact by offering environmentally conscious products.

"SUKIT," a Lightweight Kiosk Terminal Allowing the Reduction of Power Consumption

"SUKIT" is a user-friendly, high-performance kiosk terminal* for a wide range of applications to meet customer needs, such as automatic check-in at airports, information search, booking, reception, and the management of loyalty points. While a variety of optional units make the terminal considerably scalable, it achieved the reduction of power consumption by 30% and weight by 38% compared to existing check-in terminals. It is an environmentally-friendly product that meets the requirements of RoHS directive.

* A kiosk terminal is a self-service information terminal that allows users to search information and services whenever and wherever necessary.

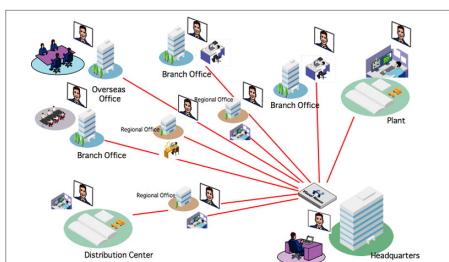


"SUKIT" kiosk terminal

"Visual Nexus," a Video Conferencing System Focusing on Restraining CO2 Emissions From the Use of Transportation

Utilizing high-quality HD imaging *, "Visual Nexus" video conferencing system connects people in different places, and enables them to share the same images, sounds and data simultaneously. By using this system, we can hold video conferences, meetings or seminars without using transportation to move between different places. Thus, the introduction of this system helps reduce CO2 emissions from the use of transportation, save traveling time and expense, facilitate the streamlining of business processes, and promote the reduction of costs. It is also notable that the system can help save installation costs and power consumed because PCs at users' desks are used as terminals.

* HD imaging: An imaging format that can offer high-resolution images that are twice as clear as those offered by analog imaging. Visual Nexus supports 1080P with 1980 x 1080 pixels at a maximum.



Video conference using Visual Nexus

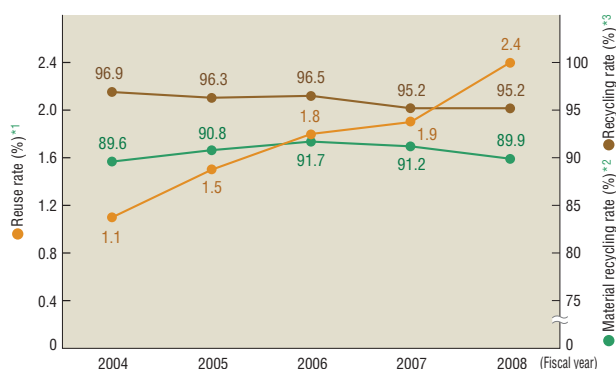
For further information on other environmentally conscious products, please refer to Page 44 and Page 45 hereof.

Recycling of Used Products

OKI was approved by the Minister of Environment as a manufacturer qualified to utilize the "Cross-jurisdictional Waste Treatment Manufacturer Scheme"* in July 2006. Since then, we have been very active in improving the recycling of used products by effectively utilizing the scheme. The industrial wastes subject to the scheme are used info-telecommunications equipment and printers. They were collected from throughout Japan, sent to the waste treatment site authorized by OKI, and properly recycled. It is also notable that OKI, placing a great importance on security, has built an original procedure to ensure security during the recycling process. The volume of used products collected in fiscal 2008 was 2,556 tons (with a 70% increase compared to fiscal 2007), with info-telecommunications equipment such as ATMs comprising a large part of them. The material recycling rate in Kanto district, where the number of products collected is larger than any other district, was 89.9% and remained at the almost same level as the previous fiscal year.

* Cross-jurisdictional Waste Treatment Manufacturer Scheme: An exemption scheme of the Waste Disposal and Public Cleaning Law that allows manufacturers to treat waste across different prefectures. The purpose of the scheme is to reduce waste, and promote the appropriate treatment and recycling thereof.

Recycling of Used Products



*1 Reuse rate: the ratio of reused parts and materials to collected used products (in mass).

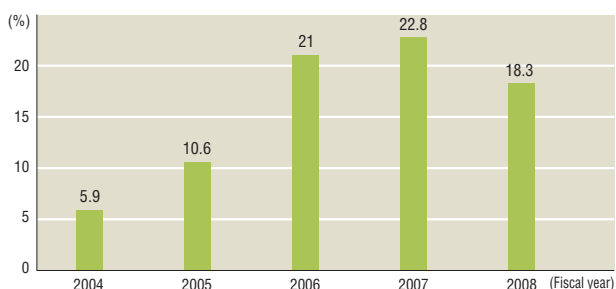
*2 Material recycling rate: the ratio of material recycling and reuse to collected used products (in mass)

*3 Recycling rate: the ratio of material recycling, thermal recycling and reuse to collected used products (in mass)

Recycling of Printer Supplies

OKI Customer Adtech has been active in reusing and recycling printer supplies such as toners and drum cartridges. Although the recycled product rate to sales volume decreased by 18.3% in fiscal 2008, we will continue to make efforts to reuse and sell recycled products.

Recycled Product Rates



Environment Conservation Efforts in Business Activities

The OKI Group has addressed three important environmental issues – "the reduction of greenhouse gas emissions," "the saving and recycling of resources" and "the reduction of environmental risks" – through its environment conservation efforts in business activities.

Complete Shift to Green Electricity at OKI (UK)

OKI (UK), the OKI Group's production site in Great Britain, achieved a complete shift to green electricity in October 2008. Green electricity is electricity generated from renewable sources. It decreases CO₂ emissions by 85%, 1,930 tons a year. OKI (UK) plans to shift to green electricity at its 22 sales sites in Europe as well and reduce CO₂ emissions of 2,120 tons a year.

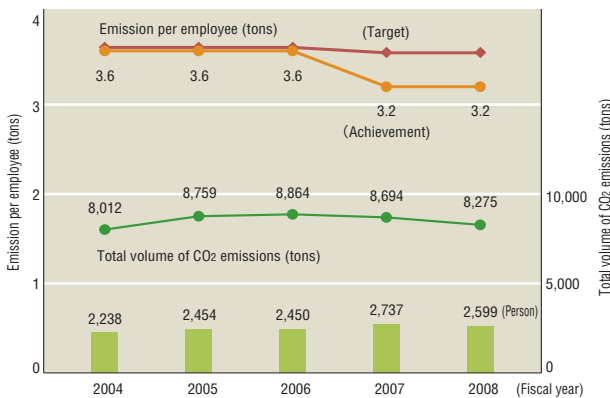


OUK, a production site in Great Britain

Continuing Involvement in "SAINOKUNI Eco-Up Declaration"

OKI System Center in Warabi, Saitama, has been involved in "SAINOKUNI Eco-Up Declaration," an environmental initiative launched in 2002 under a prefectural ordinance, and has worked to reduce CO₂ emissions and waste. The target for the initiative set in the center's action plan is to achieve a 1% reduction per employee every year compared to the 2005 level. As a result of continuing efforts, such as restraining the use of air-conditioning systems and halving the number of fluorescent lights lit for aisles, the center was able to exceed the target for two consecutive years in fiscal 2007 and 2008. The center will make further efforts to reduce CO₂ emissions and waste by raising its target.

Reduction of CO₂ Emissions Through "SAINOKUNI Eco-Up Declaration" Initiative



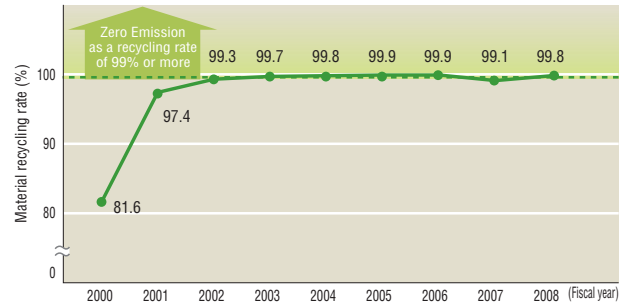
Improvement of Material Recycling Rate (Zero Emission)

The OKI Group has been active in improving its material recycling rate *1 since 1996. In fiscal 2002, we achieved "zero emission" *2 at main production sites. In fiscal 2008, the material

recycling rate was 99.8%. We will continue to make efforts to reduce waste and maintain "zero emission."

*1 Material recycling rate: quantity of material-recycled resources / (quantity of material-recycled resources + quantity of wastes subject to final disposal) x 100
*2 Zero emission: defined by the OKI Group as a material recycling rate of 99% or more

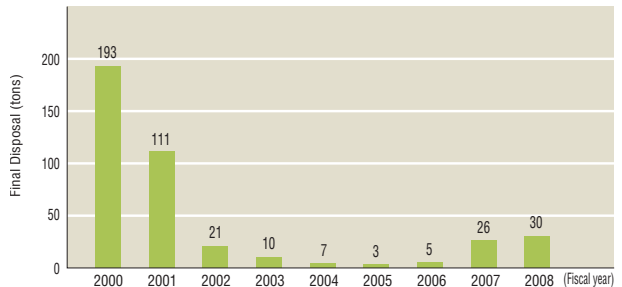
Material Recycling Rates of Main Production Sites



Amount of Wastes Subject to Final Disposal

The amount of the general and industrial wastes emitted from the OKI Group's main production sites and subject to final disposal was 30 tons in fiscal 2008.

Amount of Wastes Subject to Final Disposal Emitted from Main Production Sites



Pollution of Underground Water and Soil

The OKI Group has specified a group of observation points at every production site and monitored the quality of underground water there on a regular basis. During such a regular examination at Honjo site, the groundwater sampled from some observation points was measured to be a bit above the normal level. In response to this, the OKI Group has implemented appropriate recovery measures under the guidance of the relevant local authorities. In 2008, no underground water or soil pollution was observed.

Penalties / Claims

There were no environment-related penalties imposed on or claims made against the OKI Group in fiscal 2008. Whenever such an event occurs, we locate the cause thereof, take appropriate preventive steps, and deal with the problem properly.