



# Environmental Conservation Activities

## Environmental Conservation Activities of Overseas Group Companies

The Oki group produces and sells products in China, Thailand, Europe, North America, and in other regions of the world. Our overseas production sites have also acquired ISO14001 certification and are working to reduce environmental impacts. The following shows some examples.

### Efforts in China

◆Oki Electric Industry (Shenzhen) Co., Ltd., a group company manufacturing information processing equipment and printers, acquired ISO14001 certification in June 2003. They have set up goals for energy conservation, resource conservation, reduction and control of chemical substances and others, and are working to achieve these goals. They are further striving to reuse packaging material as much as possible in cooperation with their vendors. They also conducted fire drills as part of the training for emergency situations.



●Poster with an Announcement for the Safe Use of Chemical Substances



●Fire Fighting Drill

◆Changzhou OKI-GEG Telecoms Ltd., a group company manufacturing communications equipment, acquired ISO14001 certification in fiscal 2001. For continual improvement, educational activities for employees on the environment are important. This is where this group company puts up environmental information within the company and conducts "environment awareness contests" among employees. They also promote a greening movement of the neighborhood. All these efforts for environmental conservation were highly evaluated, and Changzhou city recognized them by giving them an award as a "Model Company for Environmental Conservation".



●Employee Contest on Environment Awareness  
The president is also attending (left).



●Greening of the Neighborhood



●Award Certificate from Changzhou City, China.

### Efforts in Thailand

◆Oki Data Manufacturing (Thailand) Co., Ltd., a group company manufacturing printers and facsimile machines, acquired ISO14001 certification in 1998 and is working on efforts for reuse. They donate used equipment to schools and public facilities in Thailand. For example, they recycled work tables into desks and other tables for a school in Ayutthaya city. The blank reverse sides of paper from test printing of printers and facsimile machines are recycled into notebooks. They have already donated more than 10,000 of these. Oki Data Manufacturing (Thailand) has also opened a recycling shop for wooden pallets to promote recycling and diversion.



●Recycled Desks in Use at a Primary School in Ayutthaya City



●Making Notebooks Using Blank Reverse Sides of Paper

◆Oki (Thailand) Co., Ltd., a group company manufacturing semiconductors, acquired ISO14001 certification in fiscal 1998. Semiconductor manufacturing plants use a wide variety of chemical substances. Oki (Thailand) works to reduce chemical substances, and also prepares for emergency situations by regular drills under the assumption that a chemical substance leaked out.



●Drill for a Leakage of a Chemical Substance

### Efforts in the U.K.

Oki (UK) Ltd., a group company manufacturing consumables of printers and facsimile machines, acquired ISO14001 certification at the same time as the production site in Thailand. They cleared the rigid environmental conservation standards in the European countries and have established a production system that gives thorough consideration to the environment. As part of the environmental conservation program, Oki (UK) also participates in forest regeneration programs.



●Participation in a Forest Regeneration Program

### Efforts in Northern America / Europe

Oki Data Corporation, a group company developing and manufacturing printers and facsimile machines, launched the "Oki Data America Eco Program" for the free collection and recycling of consumables of overseas products in December 2003, starting the collection of toner cartridges in the USA and in Canada. In April 2004, they launched the program also in Europe. The plan for fiscal 2004 is to collect 20% of the printer and facsimile consumables sold in fiscal 2003 (in items). This promises to bring about annual reductions of 11 tons of CO<sub>2</sub> emissions compared to the case where no recycling is conducted.



●Toner Cartridge

